	No. 5 Ring Roi	ad LISP II, Brgy. La . (049) 545-7166 to	E PHILIPPINE INC. Mesa, Calamba City, Laguna 69	INVESTIGATION REPORT FORM (IRF) Inhouse Detection Customer Claim Control No.: IRF-23-06-0052 Date Issued: 14-Jun-23					
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Custome		EPPI		Attention To NOEMI CEPEDA					
Item Cod	reve e efek efekeljele i eksember in Stoka formalisa besidele e formalis	-	x60 PAD BLOCKS	Department KPLIMA- PRODUCTION					
item Des	Programme Source Control of the Control	PAD BLOCKS		Date of Detection 15-Jun-22					
Job Orde	r Number	38240	THE PROBLEM	Section Detected LUCIDA ASSEMBLY/ QA Major Minor					
				Lot Quantity (pcs.) Reject Quantity (pcs.) Reject Percentage 2,400 50 2.08% Nature of Defect:					
				SLANTED CUT ITEM SHOULD BE IN GOOD CONDITION; NO OCCURRENCE OF SLANTED CUT Actual: SLANTED CUT ENCOUNTERED PRIOR LUCIDA ASSEMBLY USING 60X60 PADBLOCKS (PLEASE SEE ATTACHED PICTURE)					
	NO. OF OCCURRENCE Pirst Recurrence No.: Date: Issued by NO. OF OCCURRENCE Hold Special Acceptance For Rework Reject / Disposal			AREA OF OCCU Stotter EQOS Diecut Detaching Approved b	CONTENT Material Dimension Appearance Process / Method Received by (Receiving Section)				
C. Arevalo QA-IE Staff			G. Madsint / DX	QA Asst. Man		M/nX N. Cepeda Head/ Supervisor			
System / Training	DIRECT CAUSE: (/ Why 1: Why 2: Why 3: Why 4: Why 5: Why 1: Why 2: Why 3: Why 4: Why 5:	Analyze the reas	II. INVESTIGA	TION / ANALYSIS INDIRECT CAUSE Why 1: Why 2: Why 3: Why 4: Why 5: Why 1: Why 5: Why 1: Why 2: Why 3: Why 4: Why 5:	E: (Analyze the reason o	of occurrence, why it leaked?)			
Process / Material	Why 1: Why 2: Why 3: Why 4: Why 5:			Why 1: Why 2: Why 3: Why 4: Why 5:					

KANEPACKAGE PHILIPPINE INC.

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telephone No. (049) 545-7166 to 69 Fax No. (049) 545-6302

INVESTIGATION REPORT FORM (IRF)

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